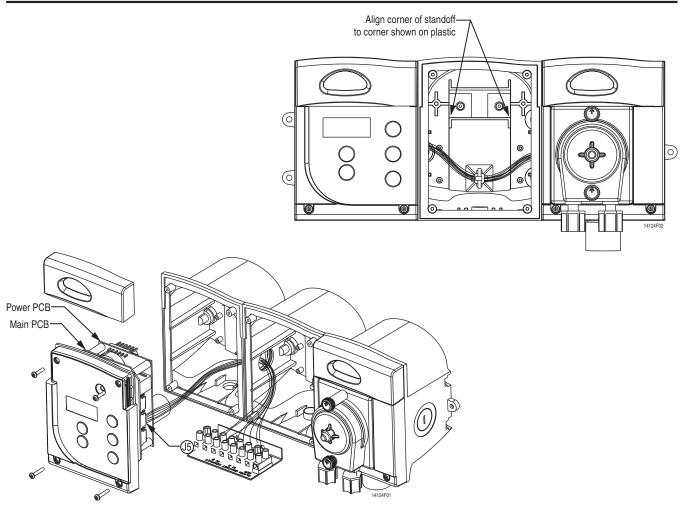
## **Installation Instruction**

Sierra Auxiliary I/O Harness





Beta Technolog 2841 Mission Stre Santa Cruz • CA U.S.A. • 95060

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- 1. Remove top sliding covers of controller and second box by inserting a small screwdriver under the right side of cover. Gently pry off, taking care not to damage the unit.
- 2. Remove all 8X screws that attach cover of Controller and second box.
- 3. Adhere standoffs (2X) to inside of second box as shown.
- 4. Snap harness bracket into place over standoffs with terminal block facing up.
- 5. Remove cover of Controller, pulling it out far enough to access the connectors along the right side of the PCB.
- 6. Route harness wires and connector through side hole and connect to J5 on Main PCB.
- 7. Close Controller cover and reinstall screws and top sliding cover.
- 8. Make appropriate wiring connections to auxiliary I/O terminal block using bottom or side knockouts as holes.
- 9. Close cover of second box, reinstalling screws and sliding cover.

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